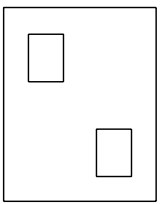


DIP SWITCH SETTING



1 2

AUX. CONTACT
2 EXTRA SWITCHES
MAX. 250VAC 16A

TORQUE AND LIMIT SWITCH OPERATION

SWITCH	CLOSE	INTERMEDIATE	OPEN
CLS 1-2			
CLS 1-3			
OLS 1-2			
OLS 1-3			
ACLS1-2			
ACLS1-3			
AOLS1-2			
AOLS1-3			
CTS 1-3	* CLOSING TORQUE SWITCH INTERRUPTS CONTROL IF MECHANICAL OVERLOAD OCCURS DURING CLOSING CYCLE		
OTS 1-3	* OPENING TORQUE SWITCH INTERRUPTS CONTROL IF MECHANICAL OVERLOAD OCCURS DURING OPENING CYCLE		
SYMBOL	DESCRIPTION	RATING	
CLS	CLOSE LIMIT SWITCH	250VAC 10A	
OLS	OPEN LIMIT SWITCH	250VAC 10A	
CTS	CLOSE TORQUE SWITCH	250VAC 10A	
OTS	OPEN TORQUE SWITCH	250VAC 10A	
ACLS	AUX. CLOSE LIMIT SWITCH	250VAC 16A	
AOLS	AUX. OPEN LIMIT SWITCH	250VAC 16A	
TP	THERMAL PROTECTOR	24VAC/DC	

*EACH ACTUATOR SHOULD BE POWERED THROUGH IT'S OWN INDIVIDUAL SWITCH OR RELAY CONTACTS TO PREVENT CROSS FEED BETWEEN TWO OR MORE ACTUATORS.

PART NAME AC WIRING DIAGRAM STANDARD	
DWG. NO HQ-74000-A	
HQ-030	DATE 2005.05.30
HQ-020	ISSUE REF: A
HQ-015	APPLICATION
ACTUATED SOLUTIONS LTD TEL: (01243) 827469 FAX: (01243) 829418	
DOC : WD-01 1-09-2008	