



TORQUE AND LIMIT SWITCH OPERATION

SWITCH	CLOSE ←	INTERMEDIATE	→ OPEN
CLS 1-2			
CLS 1-3			
OLS 1-2			
OLS 1-3			
ACLS 1-2			
ACLS 1-3			
AOLS 1-2			
AOLS 1-3			

SYMBOL	DESCRIPTION	RATING
CLS	CLOSE LIMIT SWITCH	250VAC 5A
OLS	OPEN LIMIT SWITCH	250VAC 5A
ACLS	AUX. CLOSE LIMIT SWITCH	250VAC 5A
AOLS	AUX. OPEN LIMIT SWITCH	250VAC 5A

*EACH ACTUATOR SHOULD BE POWERED THROUGH IT'S OWN INDIVIDUAL SWITCH OR RELAY CONTACTS TO PREVENT CROSS FEED BETWEEN TWO OR MORE ACTUATORS.

DRAW	J.S.KIM	CHECK	
DESIGN	S.G.KANG	APPR.	

PART NAME	BLDC WIRING DIAGRAM AC 95-265V + PCU		
DWG. NO	HQ-254-B		
ISSU. DEPT. HADR	DATE	2016.03.08	
HQ-005	ACTUATED SOLUTIONS LTD TEL: (01243) 827469		
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